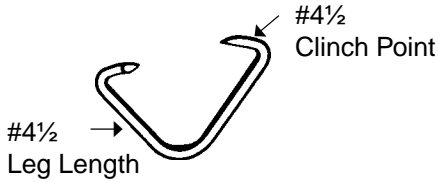


#4½ -4½ RECTANGULAR HIGH TENSILE *CLIPPER*® HOOKS



			For Shop or Retail	
7"	Cards	10 Cards Per Box (#1 selling size and length)		6102431
6.5"	Cards	10 Cards Per Box		6102430
6"	Cards	18 Cards Per Box		6102404
12"	Cards	12 Cards Per Box		6102429

Original Equipment Belt Hook For:

Case IH: 8430, 8435, 8450, 8455, 8460, 8465, RS451, RS551, RS561, RBX441, RBX451, RBX561

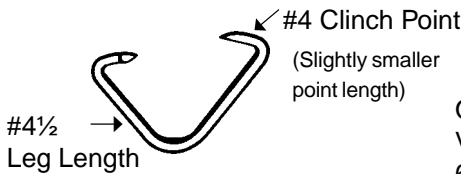
Hesston: 540, 545, 550, 555, 560, 565, 845, 855, 846, 856

New Holland: 630, 634, 638, 640, 644, 648, 650, 654, 658, 660, 664, 678, 688

John Deere: 330, 335, 375, 385, 430, 435, 446, 447, 456, 457, 466, 467, 530, 535, 556, 557, 566, 567

TECHNICAL NOTES: Rectangular high tensile wire hooks are very strong and difficult to install with a shop vise. To assure proper clinch, it is highly suggested these hooks be installed with a lever action type machine (see next page)

#4½-4 RECTANGULAR HIGH TENSILE *CLIPPER*® HOOKS

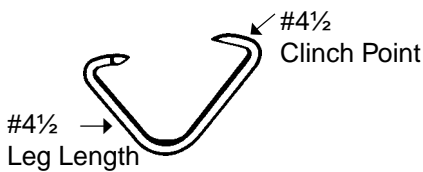


			For Shop or Retail	
6.5"	Cards	10 Cards Per Box		6102435

Original Equipment Belt Hook For: Standard 2 ply or 3 ply construction

Vermeer: 503I, 504I, 504IS, 504L, 505I, 554XL, 555XI, 604J, 604K, 604L, 604XL, 605J, 605K, 606L, 5400 Rebel, 5500 Rebel

#4½ ROUND HIGH TENSILE *CLIPPER*® HOOKS



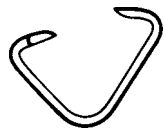
4"	Cards	66 Cards Per Box		6101661
5.3"	Cards	48 Cards Per Box		6101664
12"	Cards	12 Cards Per Box		6102307

Original Equipment Belt Hook For:

Case IH: 8440 Hesston: 5500, 5510, 5540, 5545, 5580, 5585

#3 ROUND HIGH TENSILE *CLIPPER*® HOOKS

(Popular shop and service hook)



4"	Cards	96 Cards Per Box		6101602
10"	Cards	30 Cards Per Box		6101605

Superior Replacement Belt Hook For:

IHC: 241, 2400 John Deere: 410, 500, 510

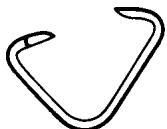
Gehl: 1400, 1500, 1600, 1850, 1860 Hesston: 5600, 5800

Vermeer: 504 C, F, G 605 A, B, C, D, E, F, G, H

TECHNICAL NOTES: Generally, most balers using 7" wide textured belts require a 4½ rectangular H.T. hook. For most other baler and belt widths, you can substitute a replacement hook if the O.E.M. hook listed not be readily available from your stock. Possible substitution options include #1. #3 Round H.T.; #2 - #4½ Round H.T.; #3 - 3-4½-6 Galvanized.

#3-4½-6 GALVANIZED *CLIPPER*® HOOKS

(Popular retail package and hook)



4"	Cards	20 Cards Per Box		6102207
10"	Cards	10 Cards Per Box		6102209
6.5"	Cards	18 Cards Per Box		6101620

Replacement Belt Hook For: John Deere: 410, 500, 510

Hesston: 5600, 5800

Gehl: 1400, 1500, 1600, 1850, 1860

Vermeer: 504 C, F, G

605 A, B, C, D, E, F, G, H

IHC: 241, 2400

#2 SHORT POINT GALVANIZED *CLIPPER*® HOOKS

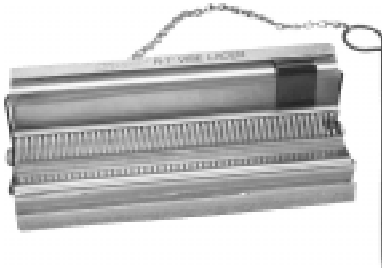


12"	Cards	12 Cards Per Box		6102168
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Standard Replacement Belt Hooks For: Combine Pickup Belts (with smaller overall gauge thickness)

OTHER SIZE *CLIPPER*® HOOKS

Size	#2	#3	#4	#4½	#5
Galvanized	6102154	6102182	6102216	6102300	6102323
Stainless Steel	N/A	6102185	N/A	6102303	N/A



CLIPPER VISE LACERS

R-4	4" Vise Lacer	615040
R-7	7" Vise Lacer	615070
R-10	10" Vise Lacer	615100



**#12 SERIES
12" SPEED LACER
FLOOR STAND MODEL**

615120



14" Micro Lacer	615001
24" Roller Lacer	615240
36" Roller Lacer	615360
60" Roller Lacer	615600

Excellent Tool
For Combine
Pickup Belts

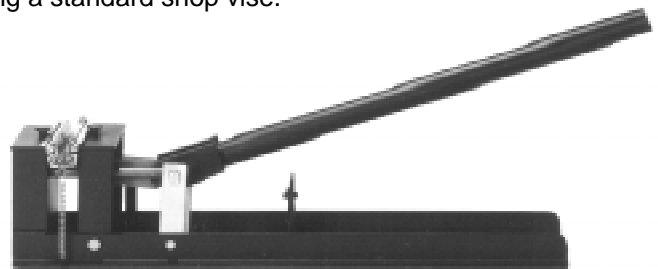
Lever style lacing machines provide maximum pressure in clinching hooks into belt. Especially suited for high tensile hooks requiring additional clinch pressure which is not generated using a standard shop vise.



615000

PRAIRIE BELTING INC. LEVER LACER

Vise Lacer Not Included
4"-7"-10" Vise Lacers Sold Separately
Excellent farm tool for the occasional user.



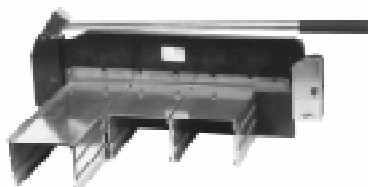
7" Model 615002

10" Model 615003

CLIPPER BALER BELT LACER

Perfect tool for high volume belt lacing. **Includes vise lacer.**
Highly recommended for those who repair belts.

14" CLIPPER BELT CUTTER



650003

14" Clipper Belt Cutter	650003
REPLACEMENT PARTS	
10" Cutting Blade	651003
10" Nylon Block	651002
14" Cutting Blade	651005
14" Nylon Block	651004



CONNECTING CABLE/PIN FOR USE WITH *CLIPPER*® HOOKS

	Retail Package	
20 Ft. Coil #332 Cable		725332020

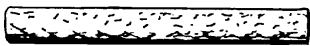
Bulk spools for shop and service

		Part #
100 Ft.	Spool #332 Flexible Nylon Covered Cable	725332100
250 Ft.	Spool #332 Flexible Nylon Covered Cable	725332250
1,000 Ft.	Spool #332 Flexible Nylon Covered Cable (4) 250 ft. spools	7253321000

DURALINK #12 FLEXIBLE CABLE - FOR USE WITH *CLIPPER*® HOOKS

100 Ft.	Box #12 Duralink Cable (High performance cable)	660000
50 Ft.	#18 Cable (for use with #125 Flexco or Titan)	72518050

NYLON COVERED RIGID STEEL PIN - FOR USE WITH *CLIPPER*® HOOKS



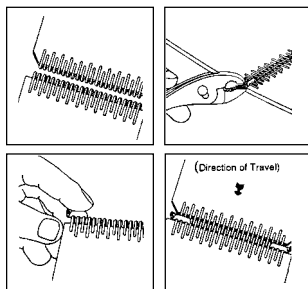
20 Ft.	Coil #12 Pin (Larger Diameter - used in round balers)	72512020
100 Ft.	Box #13 Blue Nylosteel (Smaller Diameter - used in pickup belts)	660001

LEADER-WIRE -- CABLE ASSEMBLIES -- FOR BOTTOM BELTS AND PICKUP BELTS

		The leader wire makes it easy to pull the cable through even the widest belt joint.	
Bottom Belts	}	5 Ft. Leader-wire with 5 Ft. #332 Cable Attached	72605332
		6 Ft. Leader-wire with 6 Ft. #332 Cable Attached	72606332
Pickup Belts or Top Belts	}	1 Ft. Leader-wire with 15 Ft. #332 Cable Attached	72615332
		2 Ft. Leader-wire with 15 Ft. #332 Cable Attached (New Item)	72602332

CABLE CUTTER Hand-held plier, perfect size for cutting our nylon covered cable.
Triangular jaws cut without fraying cable.

650000



SMART LOCK SPLICE PROTECTORS

20 Smart Locks per pkg.	61628026
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A three-in-one solution to common baler belt problems. Locks and protects splices against belt edge wear. Adds life to end hooks, pins. Adds up to 50% more splice life.



ROUGH-TOP BELT SKIVER

Quickly zips away raised covering of rough top belting leaving a smooth surface for lacing.

650007



4" WIDE DRIVE ROLLER TRACTION TAPE

15 Ft. Roll 71404002

Rough textured rubber covering with self-adhesive backing. Easy to apply, just peel off the backing and stick to clean drive rollers. Pre-packaged for standard size rollers. Adds a rubber covering to your drive rollers to increase the grip between the belting and pulley. Popular on the IHC 241, 2400, Hesston 5500, 5510.

Guidelines For Proper Hook And Belt Installation

Hook Installation:

1. Use belt hooks specifically designed for your round baler.
2. Square belt ends prior to installing hooks.
3. When lacing textured surface belts, **always skive off (remove) textured surface** where the hooks are to be installed.
4. Leave ¼" on each edge of the belt unlaced. This guards against end hooks being torn out by the belt guides.
5. Always install one more hook on the leading end (pulling end) of the belt than on the trailing end (end being pulled).
6. Hooks are properly sized and clinched when:
 - A. Hook legs are parallel.
 - B. Hook points penetrate and fold on opposite side of belt.
 - C. 1/3 to 1/2 of wire diameter is embedded into belt.
 - D. "Knuckles" of hook should not be higher than the legs when installed.
7. **Never use a hammer to finish clinching belt hooks.** This tears belt fabric causing premature splice failure.
8. When lacing belts with a vise lacer, always use the pressure plate provided to finish clinching belt hooks.



Good Clinch



Under Clinch



Over Clinch

TECHNICAL NOTES: Dealers always inquire as to the proper hook to use on the various baler belts seen in today's market are factors in determining the proper hook.

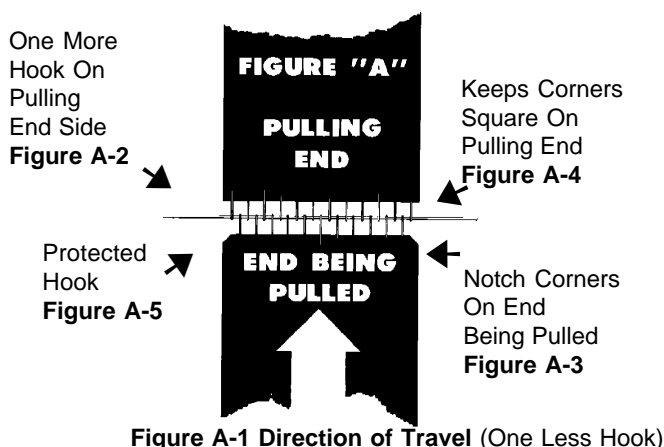
BELT THICKNESS • ROLLER DIAMETERS • BELT TENSION • O.E.M. SPECIFICATIONS.

- A. Newer generation balers generally have a thicker belt construction, larger diameter rollers and apply greater tension.
 1. For these models, the 4½ rectangular high tensile hook is the proper choice. (see page 46)
- B. For older model balers which generally have a thinner belt construction, small diameter rollers and apply lower tension, a smaller round wire hook is the proper choice. (See page 46)

There are many options and variables to consider when lacing or repairing baler belts. Please feel free to **call Prairie Belting TOLL FREE** with your questions or problems. We will provide you with up-to-date belt and lacing information plus offer you some great tips on belt repair and how to install a better looking splice.

Belt Installation:

1. Install your baler belts according to the direction of travel. Figure A-1.
2. **Direction of travel is always determined by the belt splice, not the belt.**
3. The diagram below shows a belt with a pulling (leading) end and an end being pulled (trailing end).

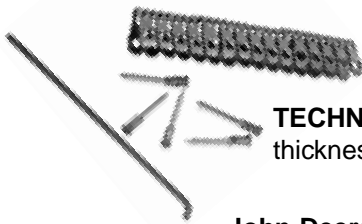


There is always one more hook on the pulling end splice than on the end being pulled. Figure A-2. This protects the end hooks on the end being pulled from being picked off by the belt guides. Figure A-5.

After installing hooks, notch the corners of the belt only on the end being pulled. Figure A-3. This allows the belt guide to slide past the belt without causing damage to the belt or splice.

Never notch the belt corners on the pulling end. Figure A-4. Square corners on the pulling end keeps the belt guides from sliding into the splice joint which can damage the belt and splice.

FLEXCO ALLIGATOR RIVET FASTENER



6" Repair Kit	Alligator Rivet	Repairs 2 - 6" Belts	61614995
7" Repair kit	Alligator Rivet	Repairs 2 - 7" Belts	61615001
Kit Includes: (4) Lace Strips, Rivets, (2) Hinge Pins			

TECHNICAL NOTES: Textured belt surface should be skived. Proper rivet installation requires a belt thickness between .180 and .220.

HEAVY DUTY FASTENER FOR NEWER MODEL BALERS

John Deere:	330-335-375-430-435-446-447-456-457-466-467-530-535-546-547-556-557-566-567
Case IH:	8430-8435-8450-8455-8460-8465-RS451-RS551-RS561
Hesston:	540-545-550-555-560-565-845-855-856
Gehl:	2580-2680-2880

TECHNICAL NOTES: Heavy duty plate fasteners like the Alligator Rivet and Titan are not recommended for all round balers, especially older models with smaller diameter rollers. They do perform extremely well on the models listed above. Should you have questions on the proper baler belt or its fastener, **CALL PBI TOLL-FREE**

ALLIGATOR RIVET ACCESSORIES



7" APPLICATION TOOL

61615004

7" MULTI-RIVET APPLICATION TOOL



(Includes multi-rivet tool, guide block, pneumatic punch and hand punch.)

61615025

7" REPLACEMENT HINGE PINS

Pkg of 8/7" Stainless Steel (Standard pin w/repair kits)	61615008
Pkg of 8/7" Corrugated Steel	61614992

6" REPLACEMENT HINGE PINS

Pkg of 8/6" Stainless Steel (Standard pin w/repair kits)	61615017
Pkg of 8/6" Corrugated Steel	61614991

REPLACEMENT RIVETS

(15) rivets per package
616150011

FLEXCO STAPLE LACE REPAIR KITS



4"	Kit #125	Repairs 10-4" Belts	633040
10"	Kit #125	Repairs 4-10" Belts	633100
18"	Kit #125	Repairs 1-18" Belt	765518125
18"	Kit #375 Bolt On	Repairs 1-18" Belt	63137518
60"	Kit #125	Repairs 1-60" Belt	765560125

Kit Includes: #125 Lace and Staples, #18 Nylon Covered Cable with #125 Lace, retaining washers. Instruction Sheet.

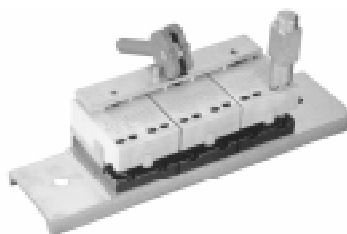
NOTE: The Flexco "Application Tool" (either the #C187 or #C187-4) must be used in the installation of Flexco Lace.

FLEXCO ACCESSORIES

#RSC187 APPLICATION TOOL

6321870

Basic tool for occasional user. Installs **two** #125 or #187 Fasteners per move.



#RSC187-4 APPLICATION TOOL

6321874

Ideal for the wide belts. Installs **four** #125 or #187 Fasteners per move.

BELT TEXTURE GRINDING WHEEL

61630867

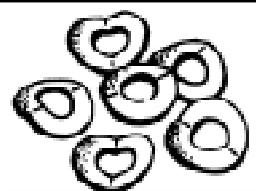


#125 RETAINING WASHERS

For use with #18 nylon covered cable. Simply slide the retaining washer over the end of the cable, then using a pair of pliers crimp washer firmly on cable.

#125 Pkg. of 50

765550125



TITAN HEAVY DUTY HINGE PLATE FASTENER



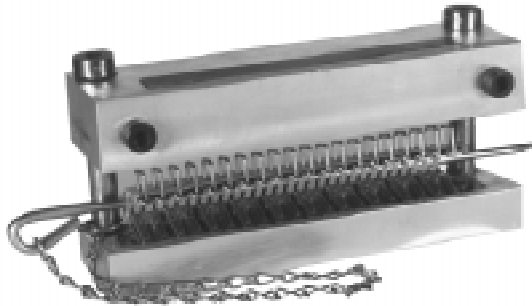
TITAN 05

7" Cards 12 cards per box 690532

(Includes (6) 7" connecting cables)

Heavy duty fasteners for newer model balers.

50' Spool #18 Cable



7" VISE TOOL

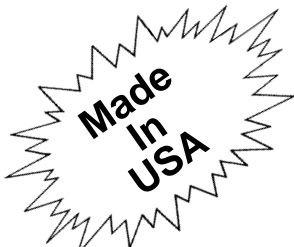
690711



LOOP PIN

690707

Professional Booster Cables



Twin lead professional booster cables with extra fine strand copper wire. Flexible to -70°. Patented 600 amp handle incorporates a high tensile spring and serrated jaw for unmatched grip. Packaged in a convient travel bag.



600AMP
9720510



400AMP
9720512

(Package of 10- 5 Red / 5 Black)

GAUGE	LENGTH	HANDLE	PART#
4	16FT	600AMP	9720500
2	20FT	600AMP	9720502